PRODUCT GUIDE

RUBBER & VINYL FLOORING SYSTEMS

proudly made in the USA

VISIONARY LIVING
COMMERCIAL FLOORS
& WALLS

ARE YOU IN THE MARKET FOR BETTER FLOORING SOLUTIONS?

Every industry has its special flooring needs. Rubber products are designed to help you achieve your goals for performance, style, safety, sustainability and value.

COMFORT
Flooring can contribute to noise reduction and aid in reducing fatigue on feet and joints.

HEALTHY AIR
Products formulated free from Red List chemicals that also require less chemicals to maintain provide improved indoor air quality and fewer external health factors.

AESTHETIC APPEAL
Choosing the right colors can create stimulating or rest-inducing environments, while unique patterns and designs can aid in disguising dirt, contributing to reduced maintenance costs.

NOISE REDUCTION
Quiet environments mean less disruption and distractions making it easier to hear, focus and rest.

SAFETY
The best flooring options – as well as proper maintenance and cleaning procedures – put safety and stability underfoot in busy lobbies, corridors and stairs where it really matters.

LIFE-CYCLE COSTS
Choosing flooring that is made to last can provide decades of durability and performance. Low maintenance costs also provide greater value over longer product life cycles.

SUSTAINABILITY

sustainability certifications

sustainability affiliations

proudly made in the USA

Product is made in the USA.

NEW LIFE FOR OLD PRODUCTS

IMPACT

RETHINK + REUSE + RECYCLE =

RESPONSIBILITY

As our nation's landfills continue to grow, we have done the research to find new alternatives and uses for our products once they have exhausted their use in many of our oldest schools, healthcare facilities, churches, hotels, office buildings and more!

When choosing to update a floor that is nearing the end of its traditional life cycle, you can feel confident that Roppe's IMPACT recycling program meets your strictest requirements for sustainability by creating new and innovative products for the building industry.

The recycled rubber is chopped and cut into one of three primary products: landscaping mulch, playground surfacing or rubber crumb for athletic fields and other applications. The end product is a cost-effective rubber mulch that simultaneously promotes the environment and provides a beautiful, durable landscaping alternative or an eye-catching playground surfacing that is the cleanest and safest on the American market.

Through IMPACT, products like those shown here will be manufactured from your diverted landfill waste when you support our recycling program!

what products can be recycled?

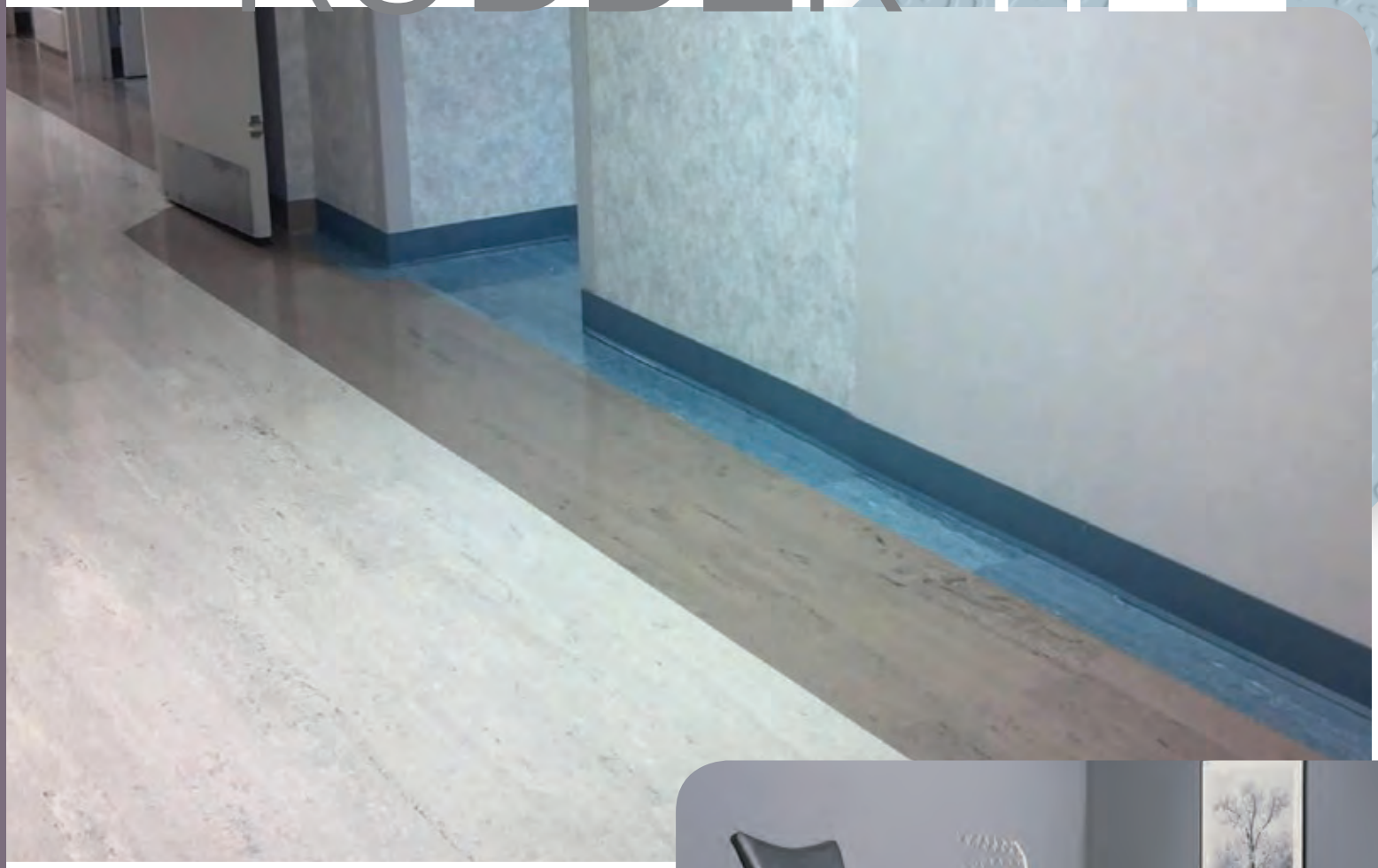
Most of our rubber products are eligible for recycling.

RAISED DESIGN

SMOOTH FINISH

DIMENSIONS

RUBBER TILE

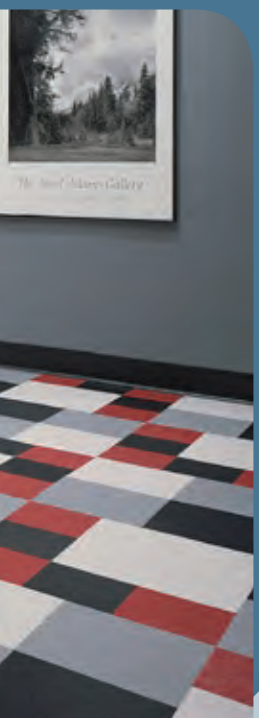


rubber tile

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Designed for high durability and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, cigarette scorching, most chemicals and common substances.
- Provides underfoot comfort, reduced noise from foot traffic and has an inherent slip resistance.
- All colors available at a Single Price Point within your selected palette. For Dimensions profiles, Fiesta® and Symmetry palettes are available as a special order.

Red List Chemical Free

proudly made in the USA



RAISED DESIGN, SMOOTH FINISH AND DIMENSIONS PROFILES

- Seven Raised Design profiles: Slate Design, Low Profile Raised Design, Textured Design, Raised Square Design, Raised Circular Vantage Profile, Hammered and Warning Tile Design – designed for high durability and ease of maintenance throughout the product life cycle. Most profiles available 19-11/16" x 19-11/16" tile sizes and 1/8" gauge.
- Smooth finish: Available in 19-11/16" x 19-11/16", 12" x 12" and 36" x 36" tile sizes and 1/8" and 3/16" gauges.
- Three Dimensions profiles: Crackle, Random and Stripe. Designed for high durability and ease of maintenance throughout the product life cycle. Available in 19-11/16" x 19-11/16" tiles and 1/8" gauge.

life cycle cost analysis

Industry studies have shown that flooring materials with a higher initial cost do not necessarily translate to a higher cost in the long run. In fact, findings indicate flooring materials with a higher initial cost will perform more cost effectively over many years. For example, while rubber flooring may cost more initially, the cost of maintaining it is lower. And because it's extremely durable, it lasts a very long time. So, when examining long-term costs, it is important to consider the total cost of ownership. With the right information, you can help customers control costs – not just on the initial project, but also in the long run.

	VCT (Finish)	LVT (No Finish)	RUBBER (No Finish)
INITIAL INSTALLED COST PER SF *(Material/labor only, average)*	$1.50	$4.50-$5.00	$9.50-$10.00 *(Excludes heat weld material/labor)*
EXAMPLE: INSTALLATION COSTS FOR 70,000 SF	$105,000	$350,000	$735,000
COST OF YEARLY BIWEEKLY MAINTENANCE	$174,465	$32,863	$32,863
YEARLY SAVINGS FOR MAINTENANCE		$141,602 savings	$141,602 savings
YEARS TO RECOVER THE COST OF THE MAINTENANCE		2.5 years	5.2 years

Source: *Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company*

***"Finish" maintenance** based on 2 full strip and wax per year; 2x scrub and recoat; scrub 650 sf per hour; recoat with 2 coats finish; 2 people 250 sf per hr; plus full cleaning every 2 weeks less the 4 weeks above. Cost of chemicals includes stripper 150 sf per G; first coat finish 2000 sf per G; coats 2-5 finish 2500 sf per G (5 coats figured). Cost of labor includes *2 people 250 sf per hour; 7 hrs per day (1750 sf per day). Cost of pads, mops, etc., includes 8 stripping pads, 6 scrubbing pads and 6 burnishing pads.*

***"No Finish" maintenance** based on full cleaning every 2 weeks. Cost of chemicals includes all purpose cleaner 5000 sf per G; 300 sf per G of diluted solution, proper dilution ratio 4 oz neutral cleaner per 1G water. Cost of labor includes 1 person 1250 sf per hr, 7 hrs per day (8750 sf per day). Cost of pads, mops, etc., includes 0 pads if using an autoscrubber w/brush attachment or 2-3 scrubbing pads, 2-3 polish pads.*

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RUBBER TILE

RUBBER TILE COLORS

70 SOLID COLORS

(For all rubber tile and tread profiles excluding Smooth and Hammered R24.)

MARBLEIZED COLORS

(For all rubber tile and tread profiles excluding Hammered R24.)

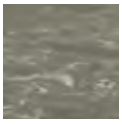
M100
black

M177
steel blue

M150
dark gray

M193
black brown

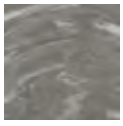
M123
charcoal


M114
lunar dust

M129
dolphin

M178
pewter

M194
burnt umber


M148
steel gray

M175
slate

M174
smoke

M197
iceberg

M110
brown

M147
light brown

M182
toffee

M623
nutmeg

M624
chameleon

M140
fawn

M191
camel

M125
fig

M171
sandstone

M130
buckskin

M198
ivory

M632
flax

M184
almond

M170
white

M131
bisque

M127
harvest yellow

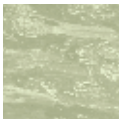
M631
sahara

M639
beigewood

M640
creekbed

M122
natural

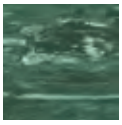
M195
light gray

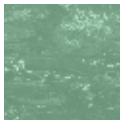

M663
aged fern

M648
pear green

M647
spring dill

M646
gecko


M160
forest green


M649
sweet basil

M169
hunter green

M662
envy

M118
peacock

M187
blue

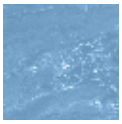
M139
deep navy

M627
mariner

M618
aubergine

M665
horizon

M664
blue jay


M656
bluebell

M654
lagoon

M638
cadet

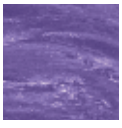
M637
night mist

M655
peaceful blue

M657
sorbet

M658
berry ice

M621
merlin


M659
grape

M186
red

M137
cinnabar

M188
brick

M617
terracotta

M660
citrus

M661
marmalade

M643
mimosa

M644
sunbeam

M642
jonquil

M645
blonde

M641
moonrise

M161
snow

RUBBER TILE COLORS

SYMMETRY COLORS
(For all rubber tile and tread profiles excluding Smooth tile.)

S100 black | S123 charcoal | S194 burnt umber | S174 smoke | S623 nutmeg | S191 camel | S184 almond | S639 beigewood

S122 natural | S663 aged fern | S648 pear green | S646 gecko | S649 sweet basil | S662 envy | S118 peacock | S139 deep navy

S627 mariner | S618 aubergine | S664 blue jay | S656 bluebell | S654 lagoon | S638 cadet | S655 peaceful blue | S621 merlin

S659 grape | S186 red | S137 cinnabar | S617 terracotta | S660 citrus | S644 sunbeam | S642 jonquil | S161 snow

FIESTA® COLORS
(For all rubber tile and tread profiles.)

F401 camello | F404 niebla | F407 tierra | F408 marron

F409 oscuro | F410 marengo | F411 fiel | F413 amarillo

MARBLEIZED FIESTA®
(For all rubber tile and tread profiles.)

M401 camello | M404 niebla | M407 tierra | M408 marron

M409 oscuro | M410 marengo | M411 fiel | M413 amarillo

SAFETCORK® FIESTA® COLORS
(For all rubber tile and tread profiles.)

ZF401 camello | ZF404 niebla | ZF407 tierra | ZF408 marron

ZF409 oscuro | ZF410 marengo | ZF411 fiel | ZF413 amarillo

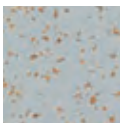
SAFETCORK® COLORS

(For all rubber tile and tread profiles.)

Z100
black

Z177
steel blue

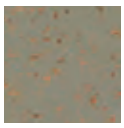
Z150
dark gray


Z616
platinum

Z193
black brown

Z123
charcoal

Z114
lunar dust


Z129
dolphin

Z178
pewter

Z194
burnt umber

Z148
steel gray

Z175
slate

Z174
smoke

Z197
iceberg

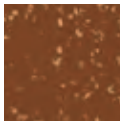
Z110
brown

Z147
light brown

Z619
java

Z181
russet

Z182
toffee


Z623
nutmeg

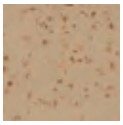
Z624
chameleon

Z140
fawn

Z191
camel

Z125
fig

Z171
sandstone

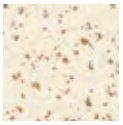

Z130
buckskin

Z198
ivory

Z632
flax

Z184
almond

Z170
white


Z131
bisque

Z629
golden

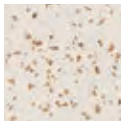
Z127
harvest yellow

Z631
sahara

Z622
brass

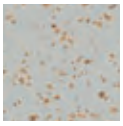
Z625
bronze

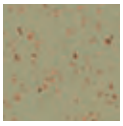
Z124
taupe

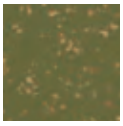

Z122
natural

Z633
gingko

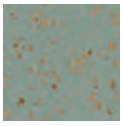
Z628
shamrock

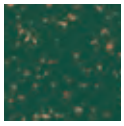

Z195
light gray

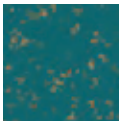

Z116
moss


Z634
olive

Z630
pine


Z113
pistachio


Z160
forest green


Z118
peacock

Z169
hunter green

Z146
turquoise

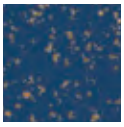
Z606
tropical blue

Z187
blue

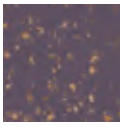
Z154
salem blue

Z165
colonial blue

Z139
deep navy

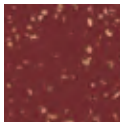

Z627
mariner

Z618
aubergine


Z621
merlin

Z620
plum

Z185
burgundy


Z137
cinnabar

Z186
red

Z613
azalea

Z615
cream

Z626
tangerine

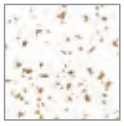
Z617
terracotta

Z188
brick

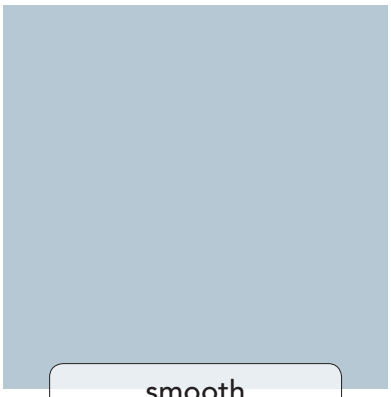
Z120
tan

Z133
golden honey

Z167
spice


Z161
snow

RUBBER TILE PROFILES

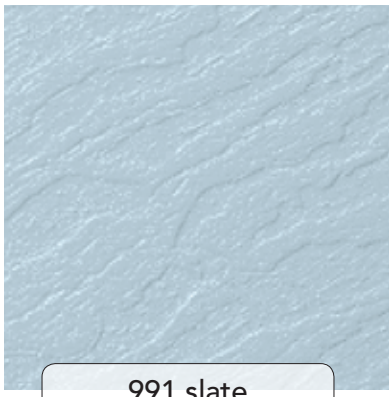


smooth

smooth
976 (3/16") & 978 (1/8") –
12" x 12" (304.8mm x 304.8mm)
969 (3/16") & 970 (1/8") –
19-11/16" x 19-11/16" (50cm x 50cm)

PACKAGING:

No. per carton:	976: 36 per carton, 978: 45 per carton, 969: 10 per carton, 970: 16 per carton
Wt. per carton:	976: 54 lbs. (24.49kg), 978: 45 lbs. (20.41kg), 969: 40.5 lbs. (18.37kg), 970: 44 lbs. (19.95kg)
Sq. ft. per carton:	976: 36 (3.34 sq. m), 978: 45 (4.18 sq. m), 969: 27 (2.49 sq. m), 970: 43 (3.99 sq. m)



991 slate

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:

No. per carton:	16
Wt. per carton:	42 lbs. (19.05kg)
Sq. ft. per carton:	43 (3.99 sq. m)

992 low profile

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm); 7/64" (2.78mm) w/out profile
Profile height: 1/64" (.4mm)
Profile diameter: 1-9/64" (28.97mm)

PACKAGING:

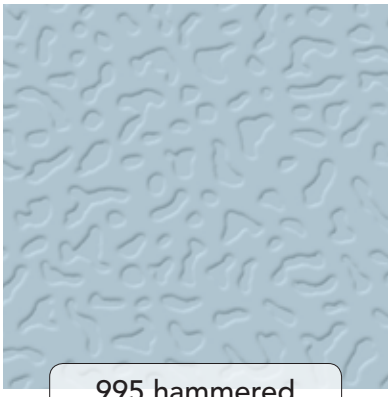
No. per carton:	16
Wt. per carton:	42 lbs. (19.05kg)
Sq. ft. per carton:	43 (3.99 sq. m)

993 textured

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:

No. per carton:	16
Wt. per carton:	43 lbs. (19.50kg)
Sq. ft. per carton:	43 (3.99 sq. m)

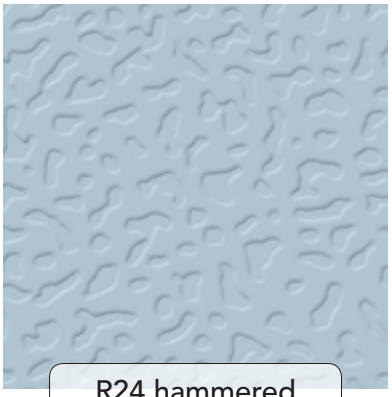


995 hammered

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:

No. per carton:	16
Wt. per carton:	43 lbs. (19.50kg)
Sq. ft. per carton:	43 (3.99 sq. m)



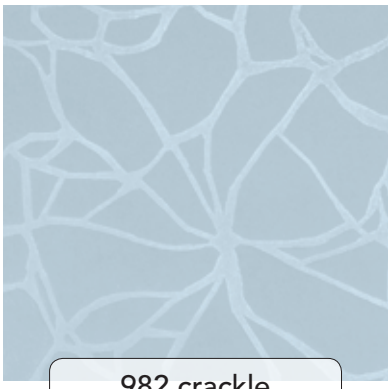
R24 hammered

24" x 24" tile for Fiesta/Marble Fiesta and Symmetry color palettes only
Overall thickness: .080" (2.032mm)

PACKAGING:

No. per carton:	20
Wt. per carton:	60 lbs. (27.22kg)
Sq. ft. per carton:	80 (7.43 sq. m)

DIMENSIONS



982 crackle

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

996 vantage

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 5/32" (3.97mm);
1/8" (3.175mm) w/out profile
Profile height: 3/64" (1.19mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 50 lbs. (22.68kg)
Sq. ft. per carton: 43 (3.99 sq. m)

994 square

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm);
9/64" (3.57mm) w/ profile
Profile height: 1/32" (.79mm)
Profile width: 1-5/8" (41.28mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 49 lbs. (22.23kg)
Sq. ft. per carton: 43 (3.99 sq. m)

983 random

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

lug back vantage

19-11/16" x 19-11/16" (50cm x 50cm)
(available only with 996, in solid color only)
Thickness: 13/64" (5.16mm) with profile;
11/64" (4.37mm) w/out profile
Profile height: 1/32" (.79mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 10
Wt. per carton: 40 lbs. (18.16kg)
Sq. ft. per carton: 27 (2.5 sq. m)

953 warning tile

24" x 24" x 1/8"

proudly made in the USA

984 stripe

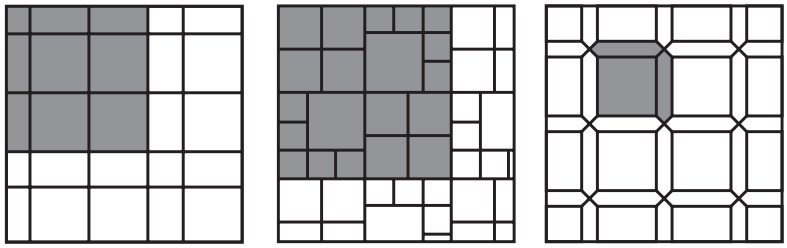
19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

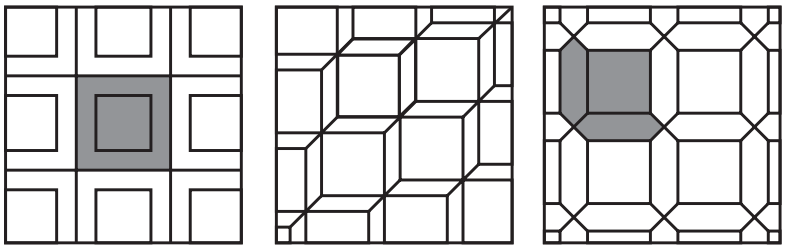
RUBBER TILE PATTERNS & SHAPES

Designer's Choice shapes and patterns are an attractive and semi-custom approach to flooring that incorporates Hammered, Smooth or Textured Design tile with 11 geometric shapes that can be used in one of our 6 standard patterns or mixed and matched to create your own unique design.

DESIGNER'S CHOICE® STANDARD PATTERNS



matrix 100 | striata 102 | nuevo 104



tuscany 105 | optic 110 | basketweave 111

A great option in flooring for schools, retail areas, museums and more.

DESIGNER'S CHOICE® 11 SHAPES

12" x 12" left hand miter | 3" x 15" left hand miter | 3" x 15" right hand miter | 3" x 15" picket | 6" x 18" picket | 12" x 12" right hand miter | 12" x 12" | 19-11⁄16" x 19-11⁄16" | 6" x 12" | 9" x 9" | 6" x 6"

RUBBER TILE PERFORMANCE COMPOUNDS

performance compound

Roppe Performance Compound Rubber Tile is a homogenous rubber tile specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber make this flooring ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Performance Compound Rubber Tile is only available in our solid color palette.

Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

RUBBER TILE TECHNICAL

rubber tile specifications

Characteristic:	Requirement	ASTM Test Method
Hardness:	Min 85 Shore A	D2240
Static Load Resistance:	< 0.005 in. (0.127mm) at 250lb. (113.4kg) load	F970
Resistance to Short-Term Chemical Exposure:	No more than slight change in surface dulling, Surface attack, or staining.	F925
Resistance to Heat:	Average Delta E not greater than 8.0	F1514
Abrasion Resistance:	Less than 1 gram loss after 1,000 cycles	D3389
Dimensional Stability:	The dimensional change of the rubber floor tile in both the machine direction (MD) and the across machine (AMD) shall not exceed 0.15%	F2199
Thickness:	As specified	
Smooth Surface Tile:	+ 0.005 in. (+ 0.127mm)	F386
Molded Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F386
Embossed Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F373
Size:	Up to & including 12 by 12 in = + 0.016 in (+ 0.4mm) Larger than 12 by 12 in & up to & including 24 by 24 in = + 0.018 in. (+ 0.45mm). Larger than 24 by 24 in = + 0.020 in. (+ 0.5mm)	F2055
Squareness:	Max, 0.010 in (0.254mm) max.	F2055
Quality of Cut:	0.005 in (0.127mm) max.	F511

1. Roppe flooring adhesives must be used for the Roppe warranty to apply. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
2. For interior use only.
3. Proper maintenance on a regular basis is essential to the appearance and the wear life of the tile.
4. Tiles may have slight color variations not detected at the factory. All tiles must be dry laid and examined for color acceptance before being installed (see installation brochure).
5. Heavy sunlight penetration from direct or glass-filtered sources may cause fading.
6. Certain chemicals and various substances normally attack rubber formulations Roppe's rubber tile should not be used in commercial or residential kitchens and or areas where impregnation from cooking oils, vegetable fats, etc., is likely to occur. If any particular chemicals or substances are going to be present in the environment, adequate testing should be done in advance to ensure suitability for that application.
7. Certain oils and antioxidants sometimes used in the manufacture of rubber tires can cause staining and discoloration. In auto showrooms, for example, we recommend that tires NOT be allowed to come in direct contact with the tile; we suggest utilizing a pad made from carpet, Masonite®, scrap tile, etc. Call factory for specific details.
8. Not recommended for use in hospital operating rooms or computer rooms; NOT a conductive tile.

F925 Resistance to Short-Term Chemical Exposure – When tested in accordance with Test Method F925, the rubber floor tile shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals:

> White vinegar (5% acetic acid)
> Rubbing alcohol (70% isopropyl alcohol)
> Sodium hydroxide solution (5% NaOH)
> Hydrochloric acid solution (5% HCl)
> Sulfuric acid solution (5% H_2SO_4)
> Household ammonia solution (5% NH_4OH)
> Household bleach (5.25% NaOCl)
> Disinfectant cleaner (5% active phenol)

dimensions rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge size, and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised design rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® rubber floor tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All tile floors shown in the finish schedule or listed in this specification as rubber tile flooring shall be ROPPE SAFETCORK® RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall conform to ASTM F1344, Class 1. The tile shall be _____ (1/8" {3.175mm} or 3/16" {4.76mm}) thick and size _____ (12" x 12" {304.8mm x 304.8mm}, or 19-11/16" x 19-11/16" {50cm x 50cm} in 1/8" only). The color shall be _____ (insert color name & number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth finish rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____ (insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1.
The tile shall be _____ (insert size selected) (12" x 12" {304.8mm x 304.8mm}, or 19-11/16" x 19-11/16" {50cm x 50cm}), 1/8" (3.175mm) or 3/16" (4.76mm) gauge size, and in the color _____ ((insert color name and number, {plain [P] or marbleized [M]} selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

lug-back vantage rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's LUG-BACK VANTAGE RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 13/64" (5.16mm) gauge size, and in the color _____ (insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

excelsior INSTALLATION PRODUCTS

Recommended Adhesives

SP-500 Acrylic Aerosol Adhesive

AW-510 Acrylic Adhesive

AP-520 Acrylic Roll On Adhesive

MS-700 Modified Silane Wet-Set Adhesive

EW-710 Epoxy Modified Urethane Adhesive

ENVIRE

RUBBER SHEET AND TILE

Red List Chemical Free

proudly made in the USA

THE SYMPOSIUM DISTINCTION AWARDS

Most Sustainable Product Award

Envire® Rubber Sheet with FlashCove™

20 YEAR Commercial WARRANTY

ROPPE

envire®

RUBBER SHEET AND TILE

- Free of Red List chemicals, PVC, phthalates and halogens. High performance compound developed for durability while still providing comfort under foot.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in our Symmetry palette, a unique flecked design of tonal rubber chips, that helps hide dirt and debris between cleanings.
- Available in smooth 74" x 50' x .100" gauge rolls that allow for 1" selvage edge on both sides and a more seamless installation. Tiles are available in smooth 24" x 24" x .100".
- Versatile palette allows for product coordination with our other tile, tread, wall base and accessory products.
- All color options available at a Single Price Point. (Custom colors are available; minimum quantities may apply.)

PVC FREE

ASTM

floor score

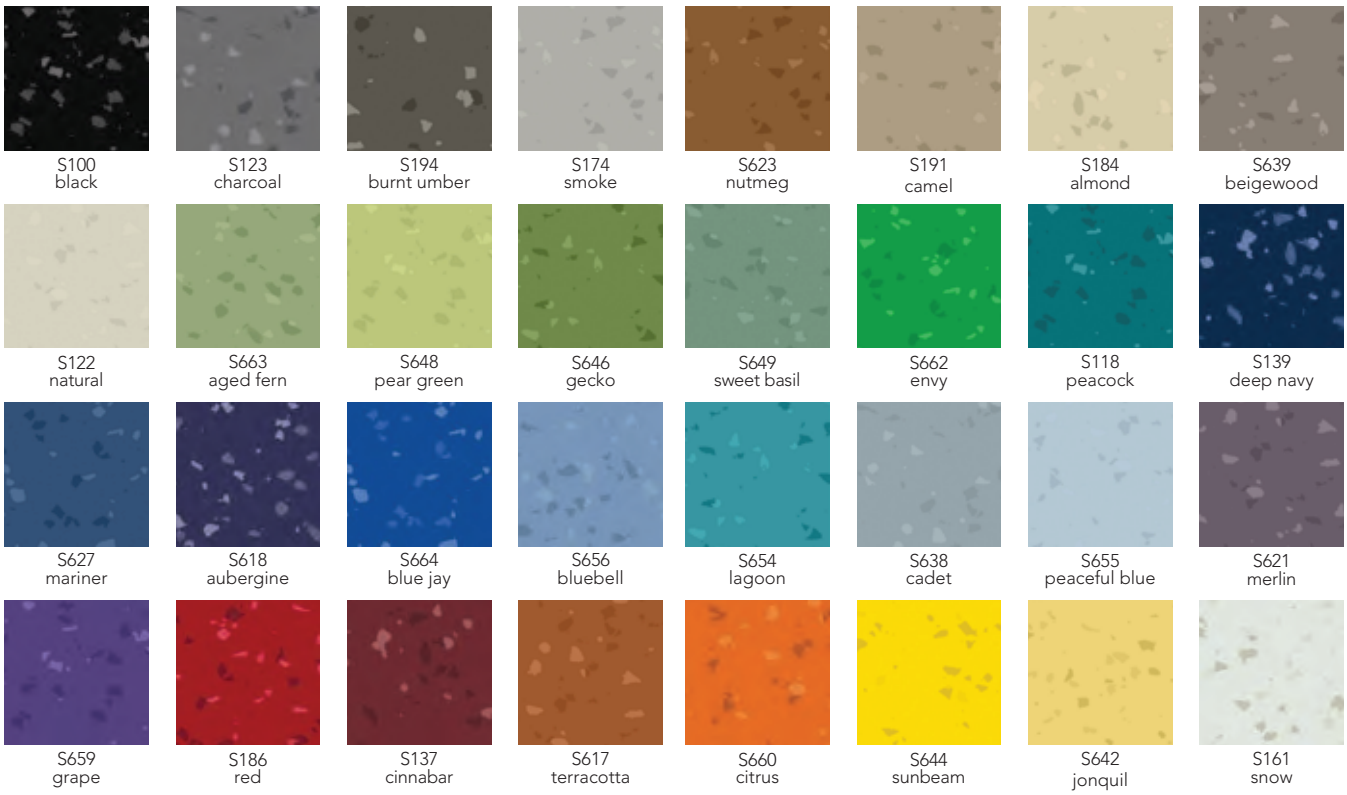
CHPS SCHOOLS MEMBER

IMPACT

SafeTMax®

Envire® Rubber Sheet and Tile combines the sleek beauty of sheet flooring with a palette created to bring design versatility into your space creating an environment that is unique and timeless.

ENVIRE RUBBER SHEET & TILE



Rubber Welding Beads

Ensure proper fit, finish and appearance by using rubber welding bead in areas that require ongoing and comprehensive wet cleaning and where maintaining proper hygiene is essential. Rubber Welding Beads are available in 200l/f spools.

- S100 black
- S123 charcoal
- S194 burnt umber
- S174 smoke
- S623 nutmeg
- S191 camel
- S184 almond
- S639 beigewood
- S122 natural
- S663 aged fern
- S648 pear green
- S646 gecko
- S649 sweet basil
- S662 envy
- S118 peacock
- S139 deep navy
- S627 mariner
- S618 aubergine
- S664 blue jay
- S656 bluebell
- S654 lagoon
- S638 cadet
- S655 peaceful blue
- S621 merlin
- S659 grape
- S186 red
- S137 cinnabar
- S617 terracotta
- S660 citrus
- S644 sunbeam
- S642 jonquil
- S161 snow

envire® rubber sheet

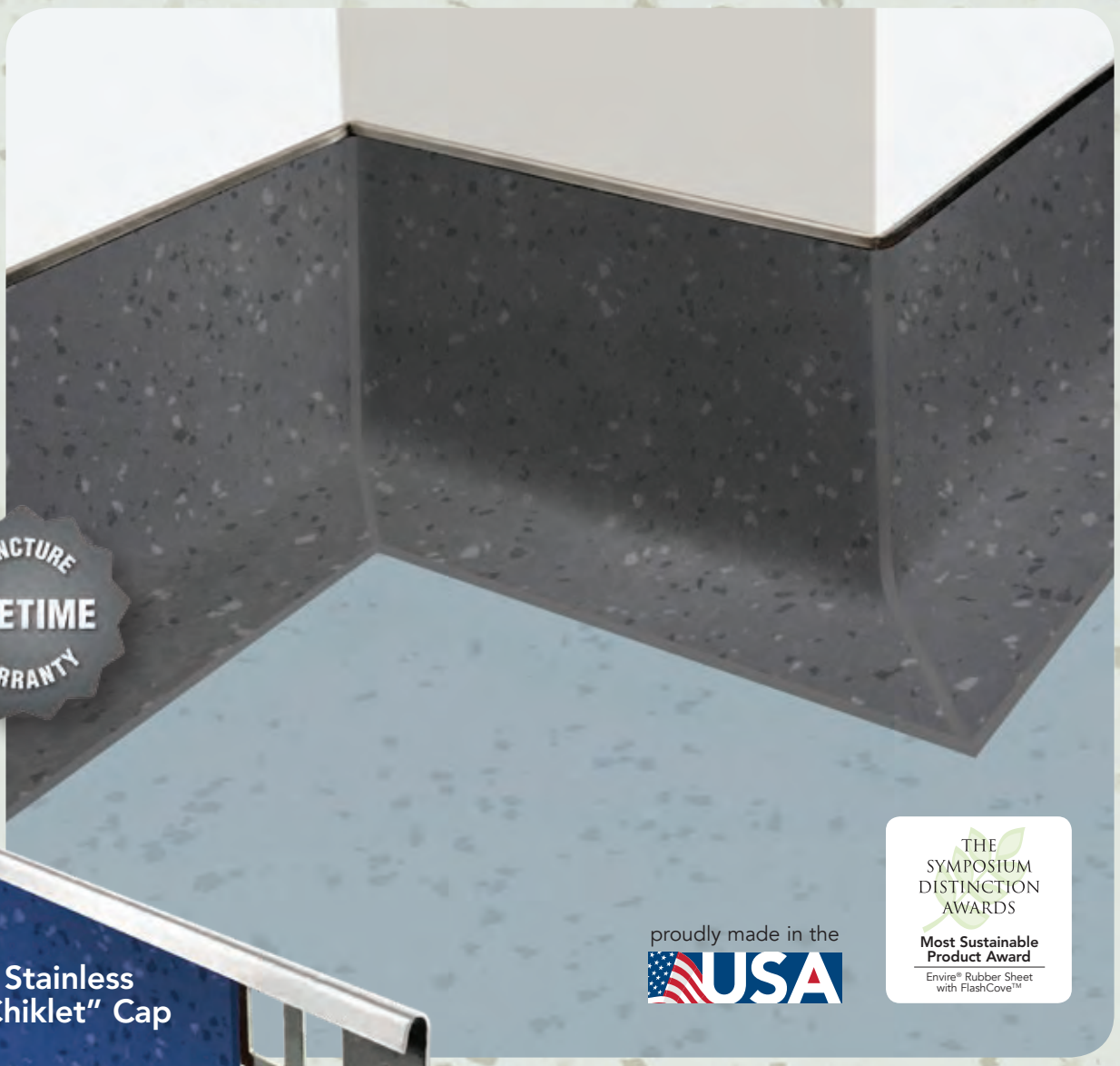
ARCHITECT'S MATERIAL SPECIFICATIONS

Envire Rubber Sheet manufactured by Roppe Corporation, Fostoria, Ohio. The sheet shall be homogeneously constructed of first-quality materials and conform to ASTM F1859. The sheet shall be .100" (2.54mm) in thickness, 72" (1.83m) in width, 50' (15.24m) in length shall be _____(color selected). Envire Rubber Sheet shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Sheet Flooring with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

envire® rubber tile

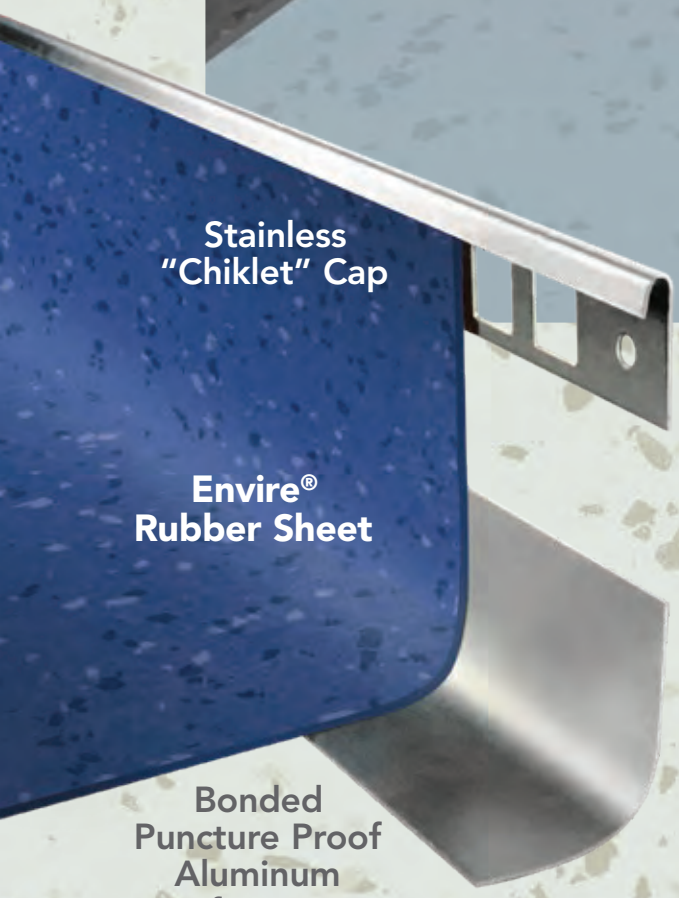
ARCHITECT'S MATERIAL SPECIFICATIONS

Envire Rubber Tile is manufactured in Fostoria, Ohio. The tile shall be homogeneously constructed of first-quality materials and conform to ASTM F1344. The tile shall be 24" x 24" (609.6mm x 609.6mm), .100" (2.54mm) in thickness and in _____ (color selected). Envire Rubber Tile shall be free from objectionable odors, blisters, cracks and otherimperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Envire Rubber Tile with recommended Adhesive in accordance with the manufacturer installation instructions.



proudly made in the USA

THE SYMPOSIUM DISTINCTION AWARDS
Most Sustainable Product Award
Envire® Rubber Sheet with FlashCove™



FlashCove™
PREFABRICATED BASES INC.

When hygiene matters, FlashCove™ is the only base **guaranteed to perform.**

- Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
- Strong performance against maintenance machines and point loads, such as chairs.
- Available in 10-foot lengths in two sizes:
  3" Floor x 4" Wall and
  3" Floor x 6" Wall

Special Sizes available by special orders; please contact your Regional Sales Representative.

STAIR TREADS

Our stair treads are the perfect complement to flooring projects in schools, shopping malls, retail settings, government centers, hospitals and airports. Most styles offer ADA nose-compliant features. Better yet, they coordinate with our other tile designs and colors.

proudly made in the USA

RUBBER STAIR TREADS

As easy to install as they are to maintain, our rubber stair treads are available in the same designer colors as tile and wall base and come in a large selection of finishes, textures and gauges, including our popular Raised Design profiles.

Red List Chemical Free

proudly made in the USA

NO NOSE FILLER REQUIRED

PERFORMANCE, WITHOUT THE FILLERS.

Rubber Stair Treads can be installed without the use of nose fillers in most applications.

rubber treads

RAISED DESIGN TREADS | SPECIALTY RUBBER TREADS

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 9 Profiles: Textured, Raised Circular Vantage, Raised Square, Low Profile Raised Circular, Abrasive Strip, Rib, Smooth, Diamond and Hammered design profiles. Note: Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.
- Safety abrasive strips standard on some product lines. Ribbed rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.
- Treads fully conform with ASTM F2169, Type TS and can include an added performance compound for Oil/Grease Resistance.
- All colors available at a Single Price Point within your selected palette.

PVC FREE

ASTM NFPA ANSI ADA

DIN TITLE 24

floor score

CHPS SCHOOLS MEMBER

IMPACT

SafeTMax®

rubber treads

RAISED DESIGN

92 low-profile
36"-72" in 6" increments

93 textured
36"-108" in 6" increments

94 square
36"-108" in 6" increments

95 hammered w/riser
36"-72" in 6" increments
99 hammered w/o riser
36"-108" in 6" increments

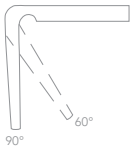
96 vantage w/riser
36"-108" in 6" increments
97 vantage extended depth
36"-72" in 6" increments
98 vantage w/o riser
36"-108" in 6" increments

tapered nose

Many Roppe treads have a tapered nose for a clean fit. They help reduce tripping hazards while providing a better finished look.

relief cut

Many of our treads include a molded relief cut that aids in the installation of our treads on today's angled stairs.



specialty rubber treads

60/61 hd smooth
36"-72" in 6" increments

70/71 ld smooth
36"-72" in 6" increments

30/31 diamond
30 available in 36"-108"
in 6" increments
31 available in 36"-72"
in 6" increments

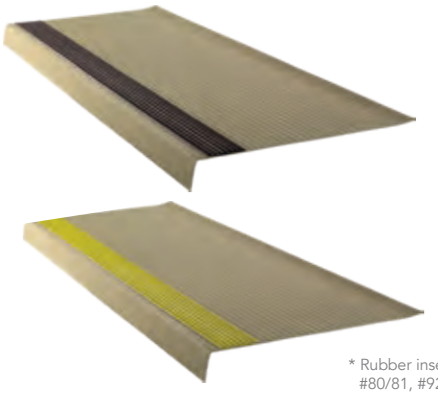
80/81 rib
36"-72" in 6" increments

40/41 hd abrasive
36"-72" in 6" increments

50/51 ld abrasive
36"-72" in 6" increments

proudly made in the USA

rubber inserts



LL – Safety Yellow

AL – Almond

KK – Black

MG – Dark Gray

TT – Brown

* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

Designed for use in our rubber or vinyl stair tread lines, rubber inserts provide a tactile surface that's durable and easy to clean. The low-profile ribbed surface and smooth option are available in 2" strips and offered in colors that coordinate with many of our other product lines.

for visually impaired

rubber and vinyl treads for the visually impaired

Designed to improve safety for the visually impaired, Roppe stair treads are available with grit strips and in contrasting colors.

L – safety yellow

T – teak brown

A – black

E – beige

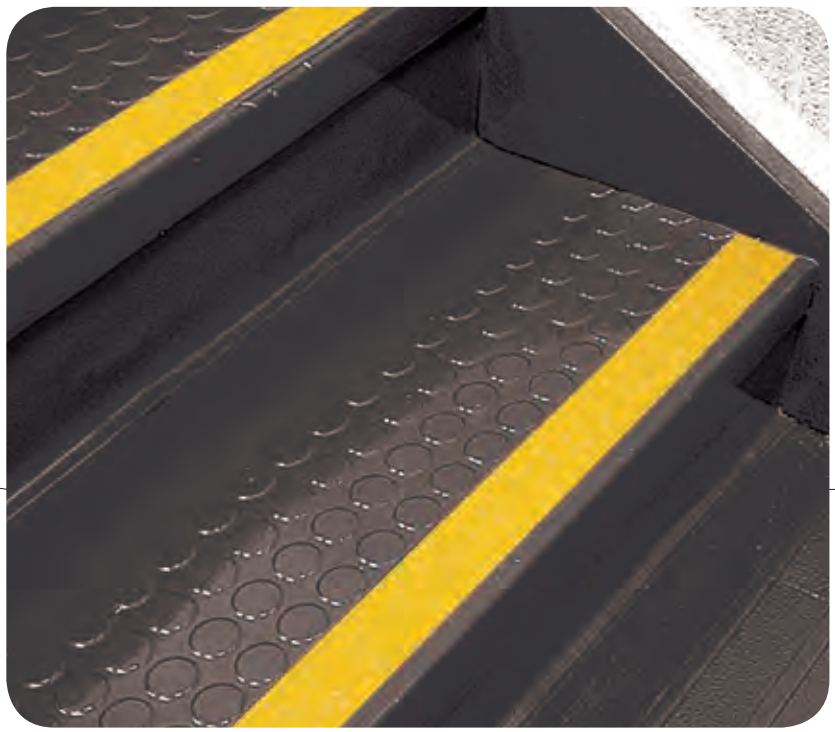
W – pebble white

A – galley red

G – ocean gray

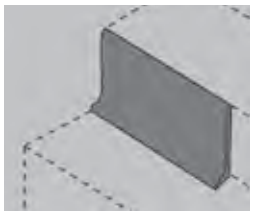
D – glow strip

* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.



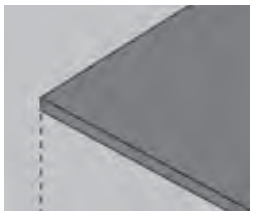
tread accessories

rubber and vinyl risers



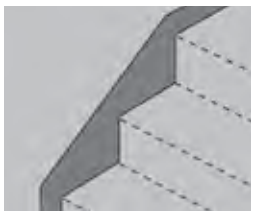
Risers cover the rear edge of tread to eliminate labor-intensive hand trimming. They are sized to fit most stair risers, but can be trimmed to fit any height (7"or less) or length. Risers are .100" thick. Note: 9 ft. (2.73m) risers are available for rubber treads #30 Diamond Design, #93 Textured Design, #96 and #98 Vantage Profile Designs, and #99 Hammered Design.

rubber landing mats/tiles



Size: 1/8" gauge, 12" x 12". In addition, all Roppe tiles can be used on landings. Diamond and Smooth landing mats are also available 27" x 27". Smooth tile is also available in 36" x 36".

rubber and vinyl stringers



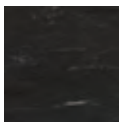
Stringers are available in 10" x 50' vinyl and 10" x 72" or 12" x 72" rubber, and in all of the colors in coordinating tread lines at a Single Price Point. Stringers are .080" thick.

RUBBER TREAD COLORS

70 SOLID COLORS (For all rubber tread profiles.)

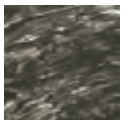
MARBLEIZED COLORS

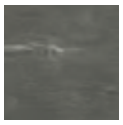
(For all rubber tread profiles.)

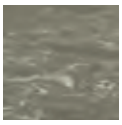

M100
black

M177
steel blue

M150
dark gray

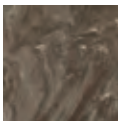

M193
black brown

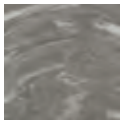

M123
charcoal


M114
lunar dust

M129
dolphin

M178
pewter


M194
burnt umber


M148
steel gray

M175
slate

M174
smoke

M197
iceberg

M110
brown

M147
light brown

M182
toffee

M623
nutmeg

M624
chameleon

M140
fawn

M191
camel

M125
fig

M171
sandstone

M130
buckskin

M198
ivory

M632
flax

M184
almond

M170
white

M131
bisque

M127
harvest yellow

M631
sahara

M639
beigewood

M640
creekbed

M122
natural

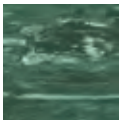
M195
light gray

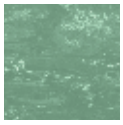
M663
aged fern

M648
pear green

M647
spring dill

M646
gecko


M160
forest green


M649
sweet basil

M169
hunter green

M662
envy

M118
peacock

M187
blue

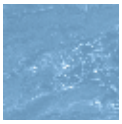
M139
deep navy

M627
mariner

M618
aubergine

M665
horizon

M664
blue jay


M656
bluebell

M654
lagoon

M638
cadet

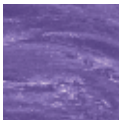
M637
night mist

M655
peaceful blue

M657
sorbet

M658
berry ice

M621
merlin


M659
grape

M186
red

M137
cinnabar

M188
brick

M617
terracotta

M660
citrus

M661
marmalade

M643
mimosa

M644
sunbeam

M642
jonquil

M645
blonde

M641
moonrise

M161
snow

RUBBER TREAD COLORS

SYMMETRY COLORS
(For all rubber tread profiles.)

S100 black
S123 charcoal
S194 burnt umber
S174 smoke
S623 nutmeg
S191 camel
S184 almond
S639 beigewood

S122 natural
S663 aged fern
S648 pear green
S646 gecko
S649 sweet basil
S662 envy
S118 peacock
S139 deep navy

S627 mariner
S618 aubergine
S664 blue jay
S656 bluebell
S654 lagoon
S638 cadet
S655 peaceful blue
S621 merlin

S659 grape
S186 red
S137 cinnabar
S617 terracotta
S660 citrus
S644 sunbeam
S642 jonquil
S161 snow

FIESTA® COLORS
(For all rubber tread profiles.)

F401 camello
F404 niebla
F407 tierra
F408 marron

F409 oscuro
F410 marengo
F411 fiel
F413 amarillo

MARBLEIZED FIESTA®
(For all rubber tread profiles.)

M401 camello
M404 niebla
M407 tierra
M408 marron

M409 oscuro
M410 marengo
M411 fiel
M413 amarillo

SAFETCORK® FIESTA® COLORS
(For all rubber tread profiles.)

ZF401 camello
ZF404 niebla
ZF407 tierra
ZF408 marron

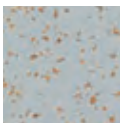
ZF409 oscuro
ZF410 marengo
ZF411 fiel
ZF413 amarillo

SAFETCORK® COLORS
(For all rubber tread profiles.)

Z100
black

Z177
steel blue

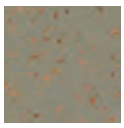
Z150
dark gray


Z616
platinum

Z193
black brown

Z123
charcoal

Z114
lunar dust


Z129
dolphin

Z178
pewter

Z194
burnt umber

Z148
steel gray

Z175
slate

Z174
smoke

Z197
iceberg

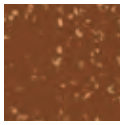
Z110
brown

Z147
light brown

Z619
java

Z181
russet

Z182
toffee


Z623
nutmeg

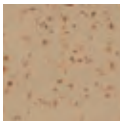
Z624
chameleon

Z140
fawn

Z191
camel

Z125
fig

Z171
sandstone

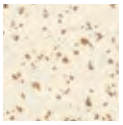

Z130
buckskin

Z198
ivory

Z632
flax

Z184
almond

Z170
white


Z131
bisque

Z629
golden

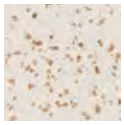
Z127
harvest yellow

Z631
sahara

Z622
brass

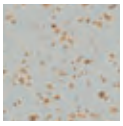
Z625
bronze

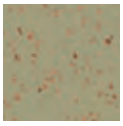
Z124
taupe

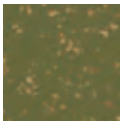

Z122
natural

Z633
gingko

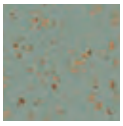
Z628
shamrock

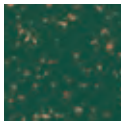

Z195
light gray

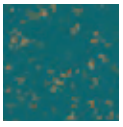

Z116
moss


Z634
olive

Z630
pine


Z113
pistachio


Z160
forest green


Z118
peacock

Z169
hunter green

Z146
turquoise

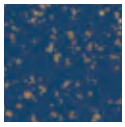
Z606
tropical blue

Z187
blue

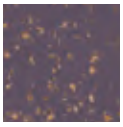
Z154
salem blue

Z165
colonial blue

Z139
deep navy

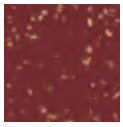

Z627
mariner

Z618
aubergine


Z621
merlin

Z620
plum

Z185
burgundy


Z137
cinnabar

Z186
red

Z613
azalea

Z615
cream

Z626
tangerine

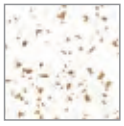
Z617
terracotta

Z188
brick

Z120
tan

Z133
golden honey

Z167
spice


Z161
snow

proudly made in the USA

SPECIALTY
FLOORING

TUFLEX® SPARTUS

MULTIPURPOSE SPORTS FLOORING

Tuflex® is an industry-leader in pioneering the process that eliminated delamination, now with a formulation that is free of Red List chemicals and tire-derived crumb rubber.

Red List Chemical Free

BIO-BASED CONTENT 31%

USDA CERTIFIED BIOBASED PRODUCT PRODUCT 31%

proudly made in the USA

tuflex® spartus

MULTIPURPOSE SPORTS FLOORING

- New Red List Chemical Free Formulation delivers exceptional performance without the use of crumb rubber. Contains 31% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Meets or exceeds minimum performance attributes when using ASTM test methods for sound-deadening, antifungal properties, fire rating and sports flooring.
- Lifetime delamination warranty provides a homogeneous product that will not delaminate.
- 100% recyclable using our IMPACT recycling program providing a closed-loop manufacturing process.
- Exclusive 10-year aging performance warranty. Meets or exceeds minimum performance attributes for light stability when tested using ASTM F1515.

PVC FREE

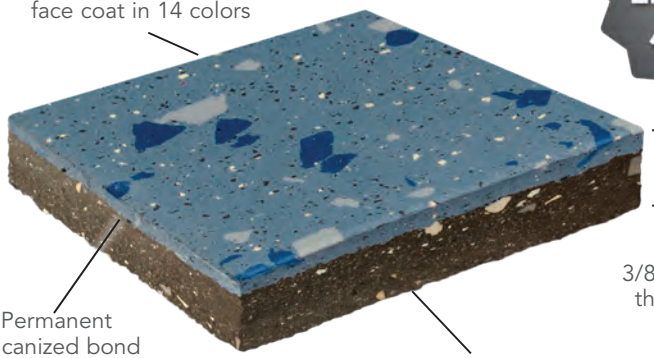
ASTM

floor score

CHPS SCHOOLS MEMBER

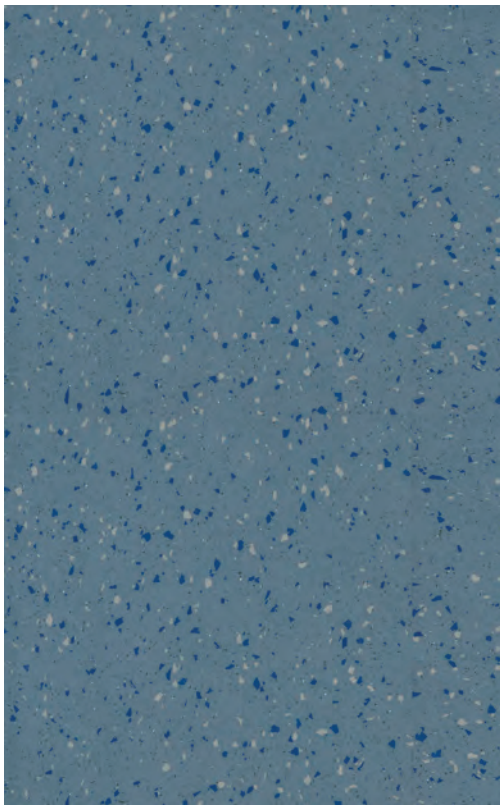
TUFLEX® THE ENGINEERED FLOORING SYSTEM THAT WON'T DELAMINATE

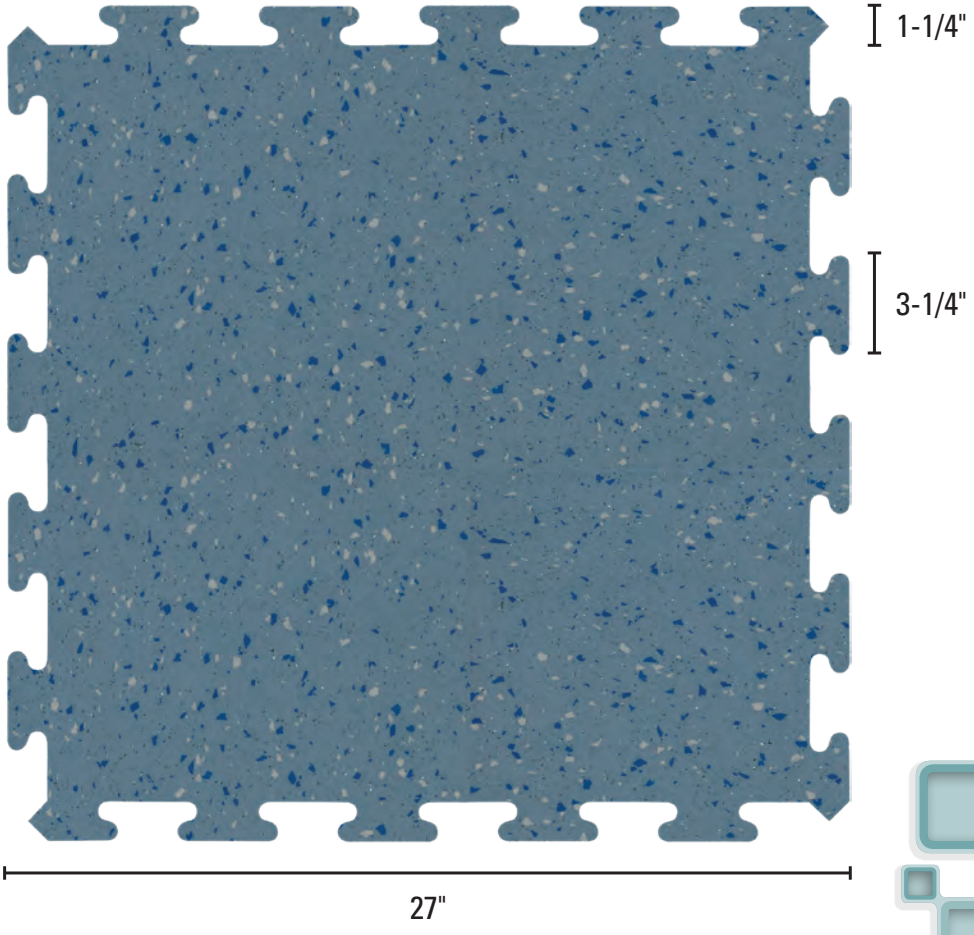
DELAMINATION LIFETIME WARRANTY



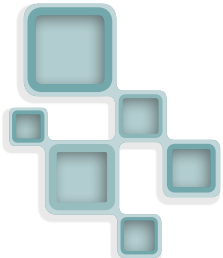
Tuflex® Spartus is designed for sports facilities, fitness and rehabilitation centers, pet spas, animal care clinics, and hospitality applications, too.

proudly made in the USA



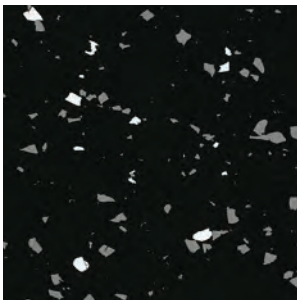


Choose from interlocking or square edge styles.

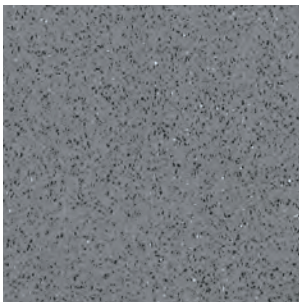


TUFLEX® SPARTUS COLORS

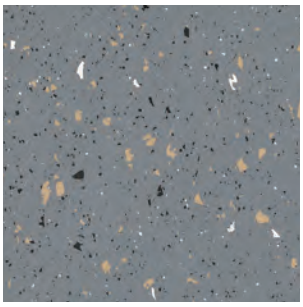
849
ebony



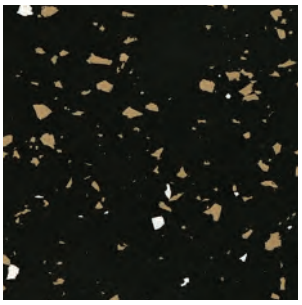
977
natural



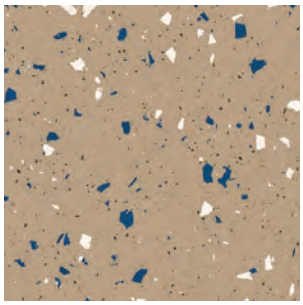
913
charcoal



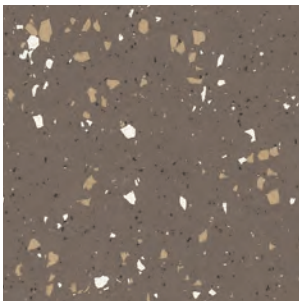
916
ash



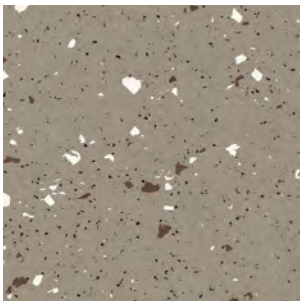
982
taupe



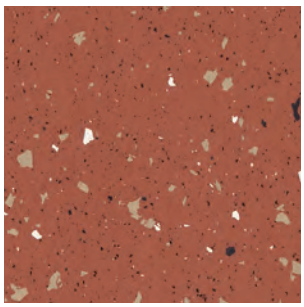
931
desert



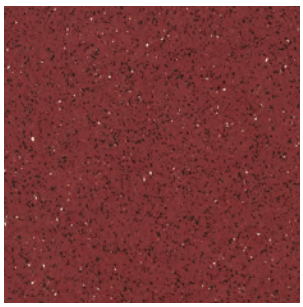
932
cocoa



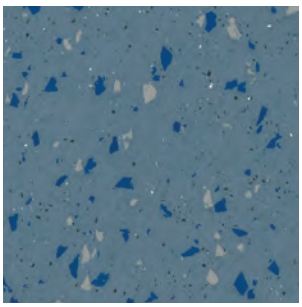
936
dusk



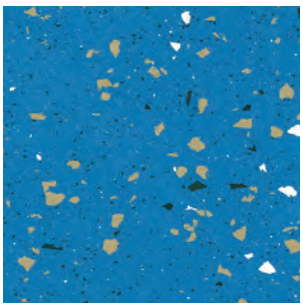
901
adobe



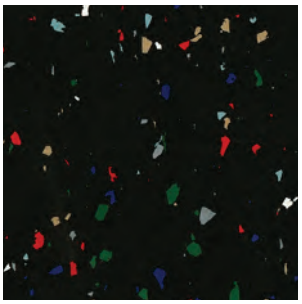
934
rouge



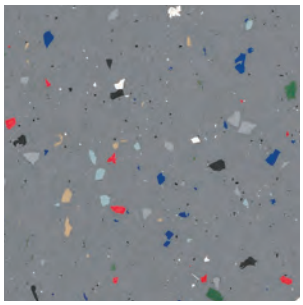
933
oceania



911
seabreeze



950
confetti



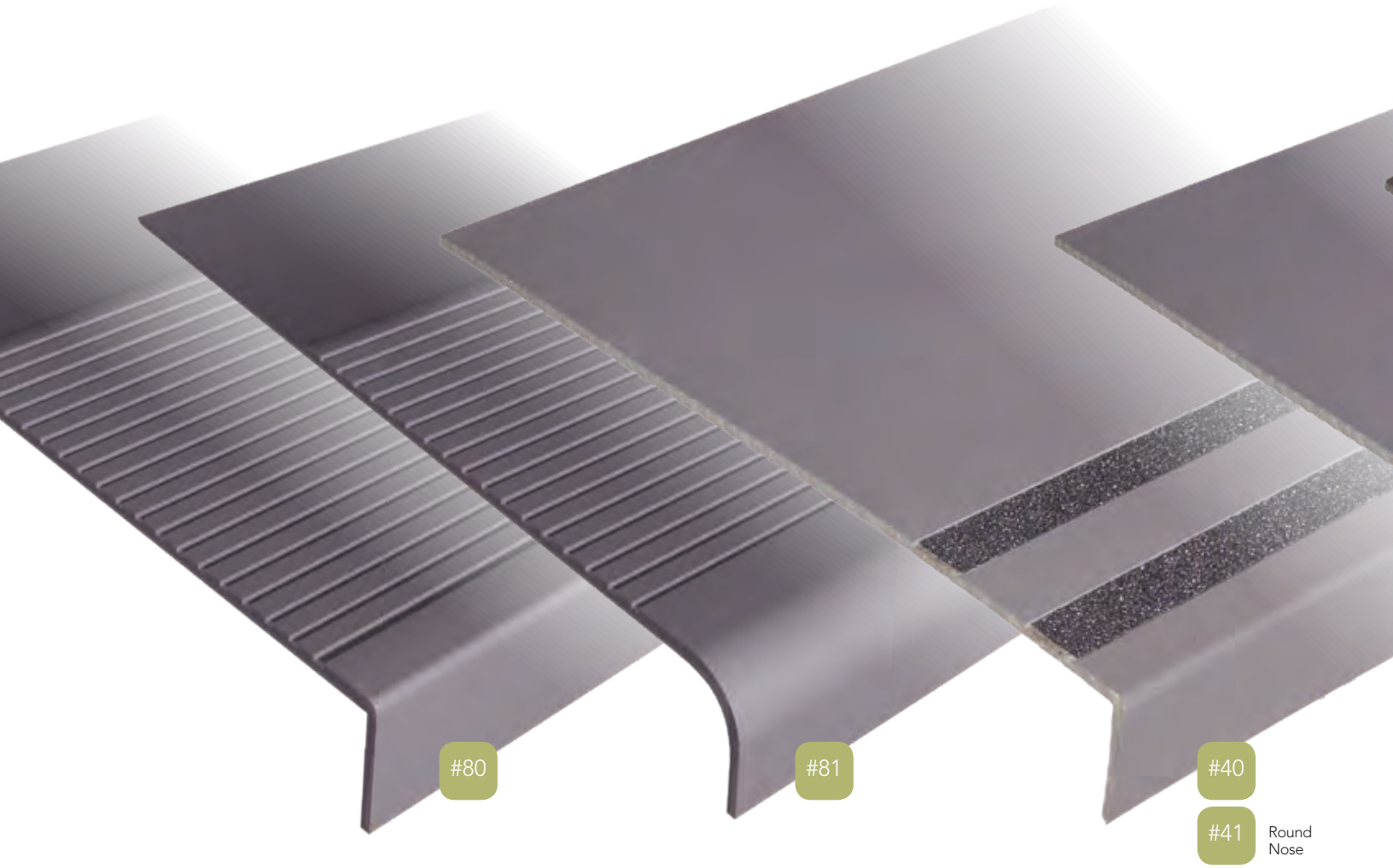
031
fiesta

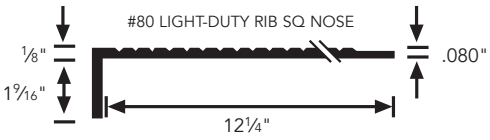
Schools, universities and professional sports teams all choose Tuflex® Spartus' design flexibility to make their mark in the locker room while they make their mark on the field.

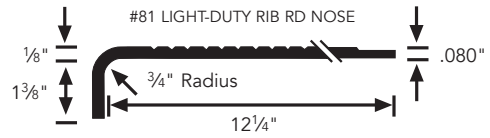
COORDINATING PRODUCT COLORS

Tuflex® Spartus Color:	Coordinating Color(s):		
849 ebony	100 black		
977 natural	150 dark gray	170 white	
982 taupe	631 sahara	170 white	
931 desert	191 camel	627 mariner	170 white
901 adobe	188 brick	170 white	
934 rouge	186 red	100 black	
913 charcoal	148 steel gray	123 charcoal	170 white
916 ash	148 steel gray	123 charcoal	170 white
932 cocoa	194 burnt umber	191 camel	170 white
936 dusk	178 pewter	147 light brown	170 white
933 oceania	656 bluebell	175 slate	
911 seabreeze	187 blue	170 white	
950 confetti	186 red	160 forest green	
	642 jonquil	654 lagoon	
031 fiesta	148 steel gray	123 charcoal	170 white

Qualifies for inclusion on projects seeking LEED v4, WELL, BREEAM or LBC certification.







rib #80/#81

#80 LIGHT-DUTY RIB SQUARE NOSE*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-1/4" (311.2mm) nominal from inside of nose
Thickness:	1/8" (3.175mm) tapering to .080" (2.03mm) nominal
Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

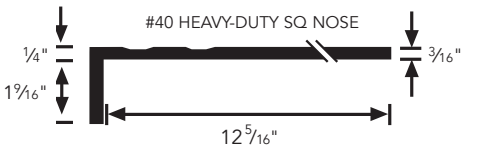
No. per carton:	10
Wt. per linear ft.:	1.25lbs (1.87kg per linear meter)

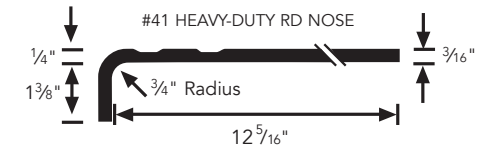
#81 LIGHT-DUTY RIB ROUND NOSE*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-1/4" (311.2mm) nominal from inside of nose
Thickness:	1/8" (3.175mm) tapering to .080" (2.03mm) nominal
Nose Length:	1-3/8" (34.93mm) nominal
Nose Thickness:	9/64" (3.58mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

No. per carton:	10
Wt per linear ft.:	1.25lbs (1.87kg per linear meter)





abrasive strip #40/#41

#40 & #41 HEAVY-DUTY ABRASIVE STRIP DESIGN

TREADS

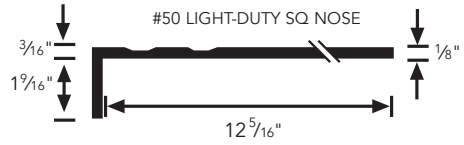
Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (311.2m) nominal from inside of nose
Thickness:	1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
Nose Length:	#40 1-9/16" (39.70mm) nominal, #41 1-3/8" (34.93mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

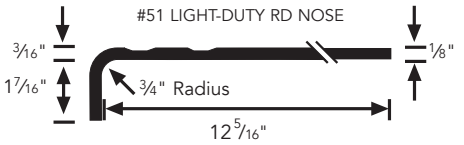
PACKAGING:

No. Per Carton:	Heavy-Duty: 6 Light-Duty: 10
Wt. per linear ft.:	Heavy-Duty: 2.5 lbs. (3.73kg per linear meter) Light-Duty: 1.5 lbs. (2.24kg per linear meter)

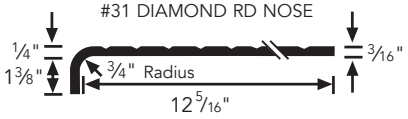
RUBBER STAIR TREADS

proudly made in the USA





Trim mark on back to cut off where 3/16" tile will be flush.



abrasive strip #50/#51

#50 & #51 LIGHT-DUTY ABRASIVE STRIP DESIGN

TREADS	
Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (311.2m) nominal from inside of nose
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	#50 1-9/16" (39.70mm) nominal, #51 1-7/16" (36.52mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. Per Carton:	Heavy-Duty: 6 Light-Duty: 10
Wt. per linear ft.:	Heavy-Duty: 2.5 lbs. (3.73kg per linear meter) Light-Duty: 1.5 lbs. (2.24kg per linear meter)

Styles #40/41 and #50/51 come standard with 2-3/4" abrasive strip only.

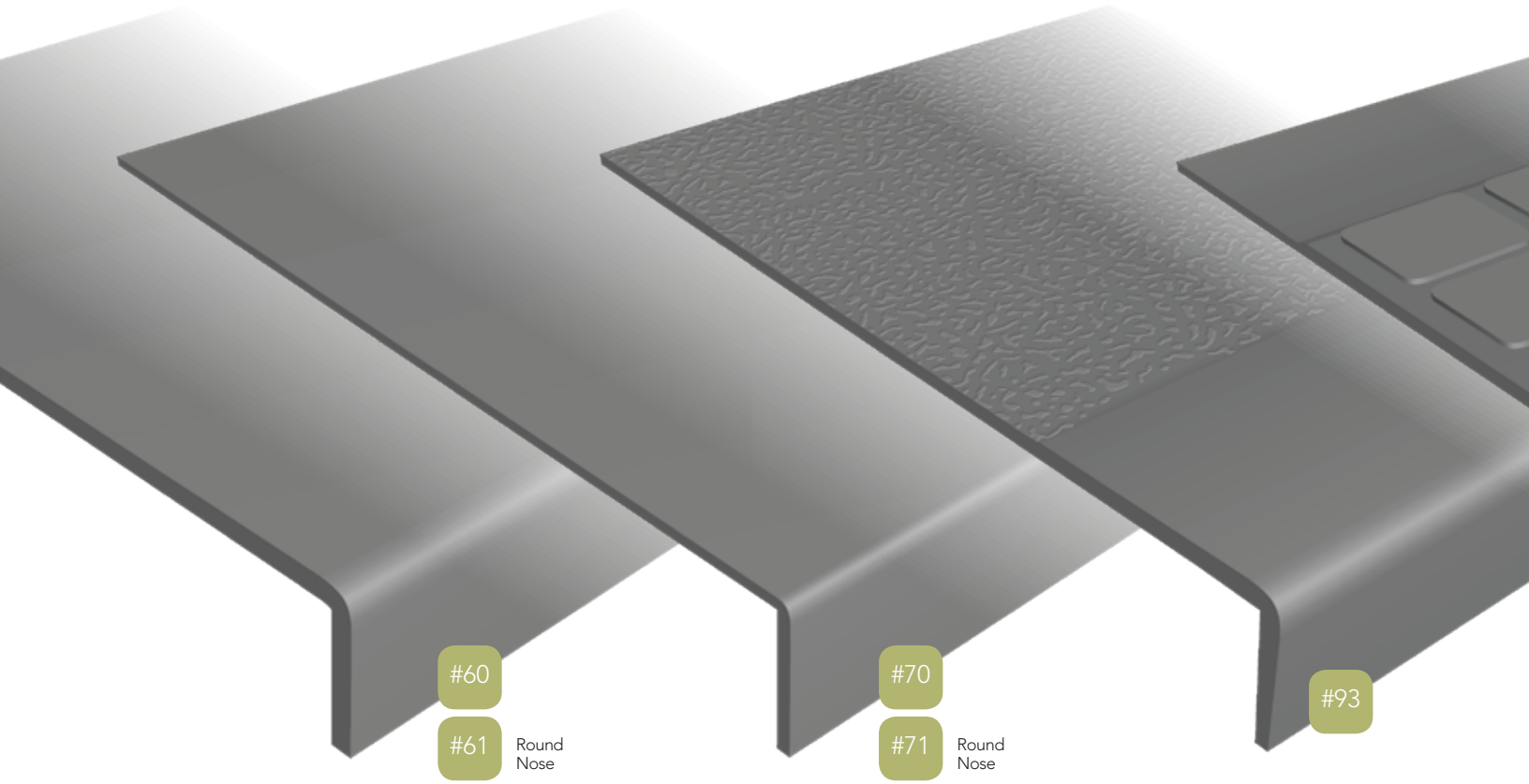
diamond #30/#31

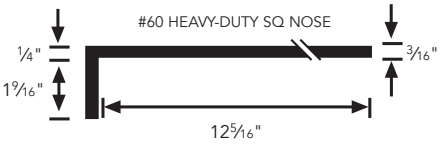
#30 SQUARE NOSE DESIGN TREADS*

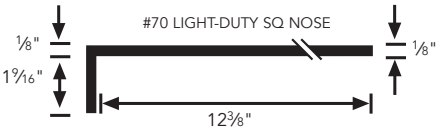
Length:	36" (.91 m) to 108" (2.73m)
Depth:	12-1/16" (304.8mm) nominal from inside of nose
Thickness:	3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes
PACKAGING:	
No. Per Carton:	6 per carton up to 72" (1.83 m) nominal, 4 treads per carton for lengths greater than six feet
Wt. per linear ft:	2.25 lbs (3.35kg per linear meter)

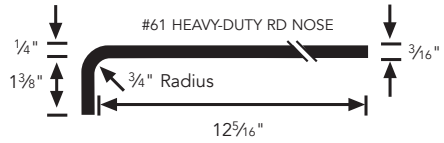
#31 ROUND NOSE DESIGN TREADS*

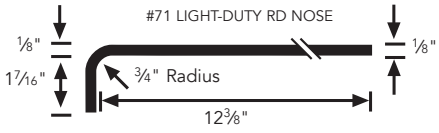
Length:	36" (.91 m) to 72" (1.83m)
Depth:	12-5/16" (304.8mm) nominal from inside of nose.
Thickness:	1/4" tapering to 3/16" (6.35mm to 4.76mm) nominal
Nose Length:	1-3/8" (34.93mm) nominal
Nose Thickness:	7/64" (2.78mm) nominal
Tapered Nose:	No
Adjustable Nose:	No
PACKAGING:	
No. per carton:	6
Wt. per linear ft:	2.25 lbs (3.35kg per linear meter)

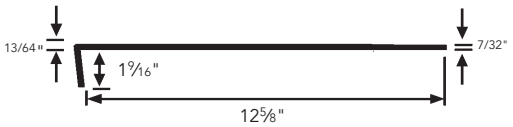












smooth #60/#61

#60, #61 – RUBBER DESIGN TREADS*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (304.8m) nominal from inside of nose
Thickness:	1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
Nose Length:	#60 1-9/16" (39.70mm) nominal, #61 1-3/8" (34.93mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

light-duty smooth #70/#71

#70, #71 – LIGHT-DUTY SMOOTH RUBBER TREADS*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-3/8" (311.2m) nominal from inside of nose
Thickness:	1/8" (3.175mm) nominal
Nose Length:	#70 1-9/16" (39.70mm) nominal, #71 1-7/16" (36.52mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

textured #93

#93 TEXTURED DESIGN TREADS*

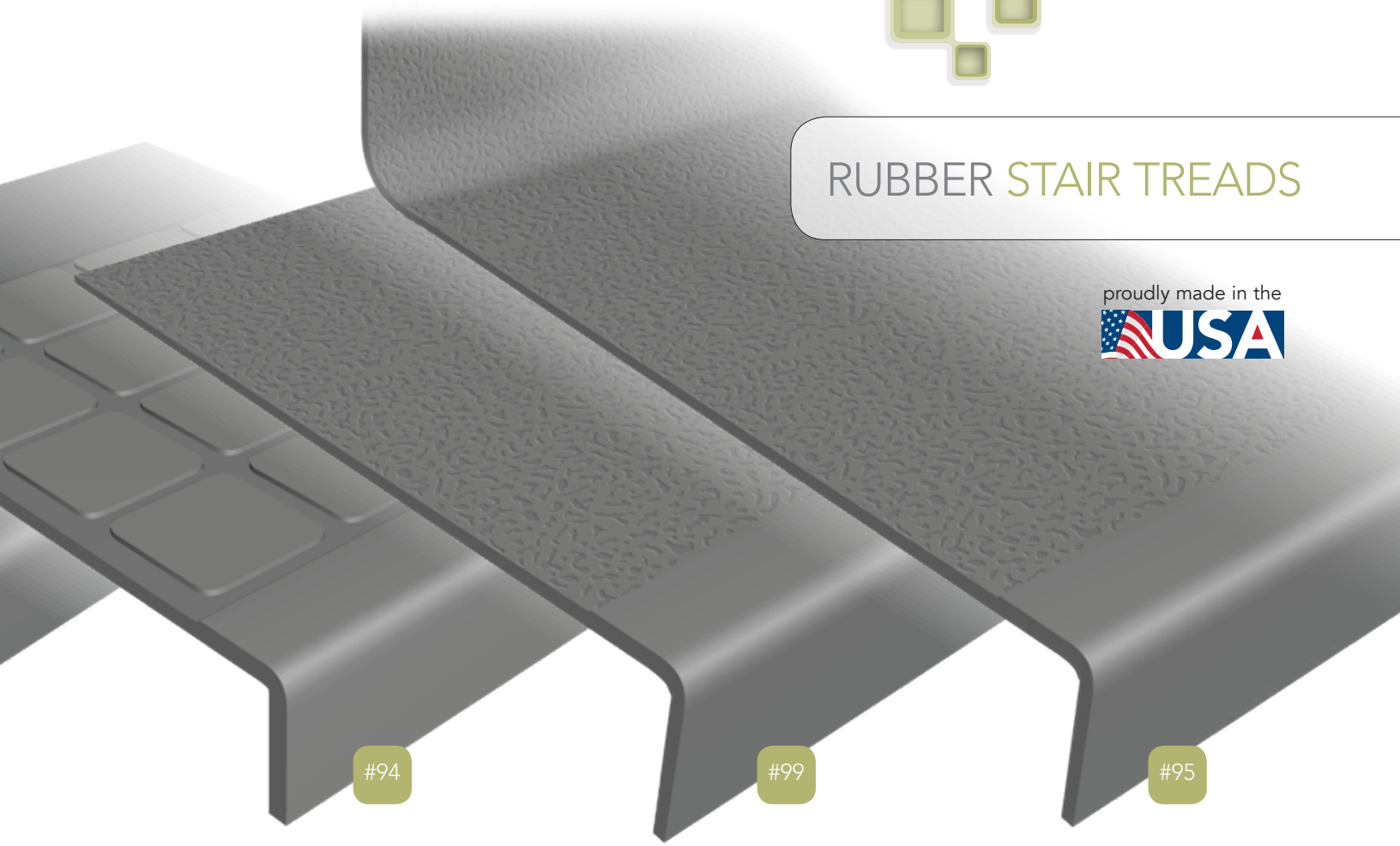
Length:	36" (.91m) to 108" (2.73m)
Depth:	12-5/8" (314.3mm) nominal from inside of nose.
Thickness:	13/64" (5.15mm) tapering to 7/32" (5.5mm) nominal.
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	5/32" (3.97mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	No

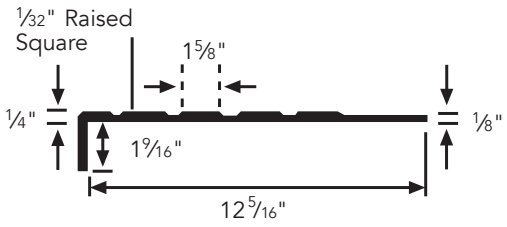
PACKAGING:

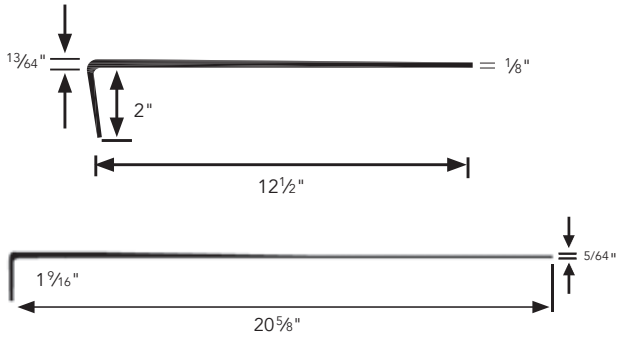
No. per carton:	6 treads per carton up to 72" (1.83m) nominal, four treads per carton for lengths greater than six feet
Wt. per linear ft.:	1.7 lbs (2.51kg per linear meter)

RUBBER STAIR TREADS

proudly made in the USA







raised square #94

#94 RAISED SQUARE DESIGN*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-5/16" (311.2mm) nominal from inside of nose.
Thickness:	1/4" (6.35mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/4" (6.35mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt per linear ft.:	2.2 lbs (3.28kg per linear meter)

hammered w/o riser #99

#99 HAMMERED SQUARE NOSE TREAD W/O RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-1/2" (520.7mm) nominal from inside of nose
Thickness:	13/64" (5.16mm) stair tread tapering to 1/8" (3.18mm) nominal
Nose Length:	2" (50.80mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	No
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.0 lbs (2.95kg per linear meter)

All lengths are nominal

hammered with riser #95

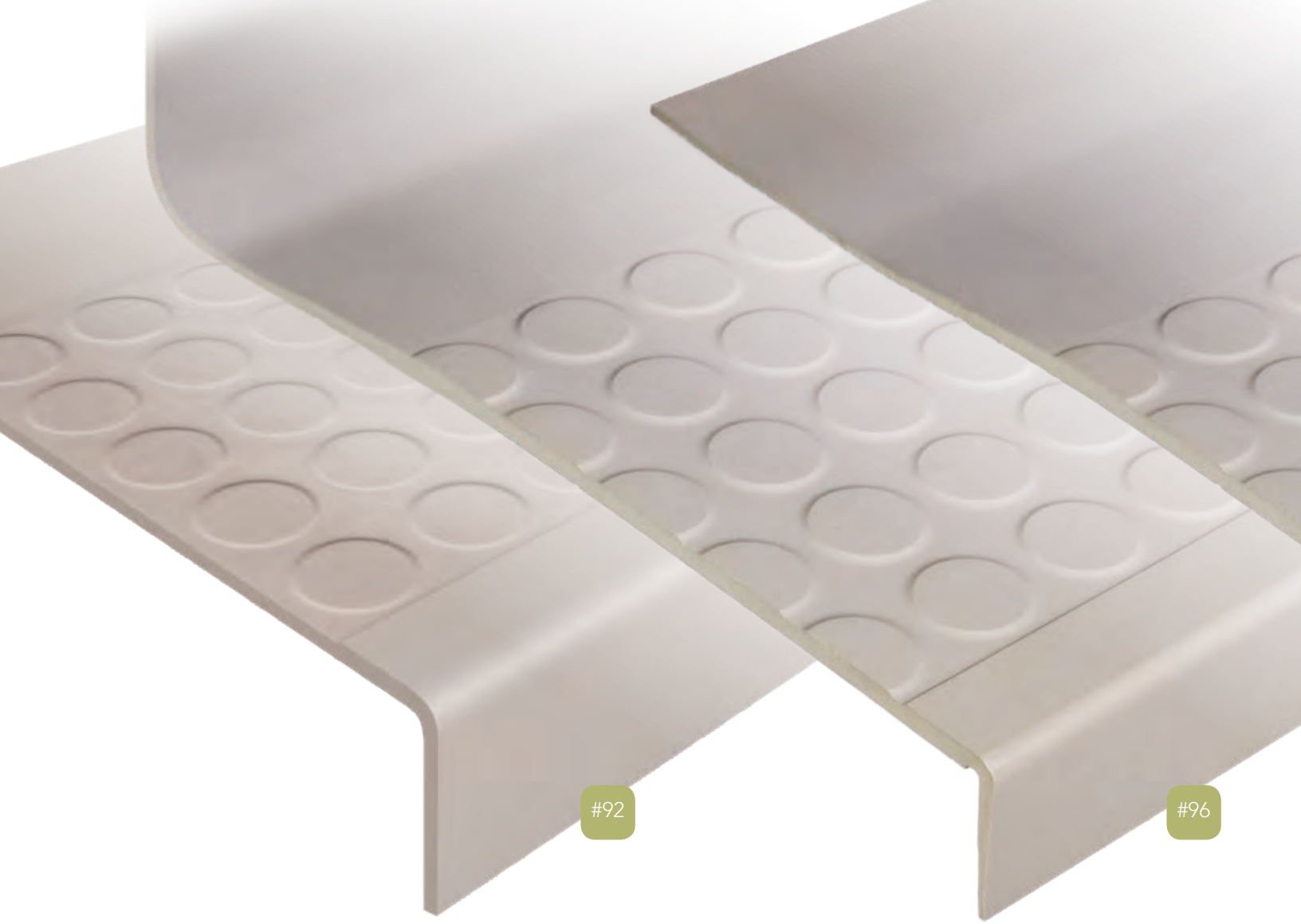
#95 HAMMERED SQUARE NOSE ONE-PIECE TREAD AND RISER*

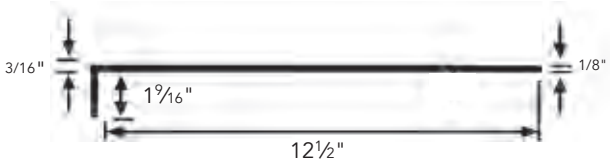
Length:	36" (.91m) to 108" (2.73m)
Depth:	20-5/8" (520.7mm) nominal from inside of nose
Thickness:	13/64" (5.16mm) stair tread, riser tapers to 5/64" (1.98mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.5 lbs (3.73kg per linear meter)

All lengths are nominal





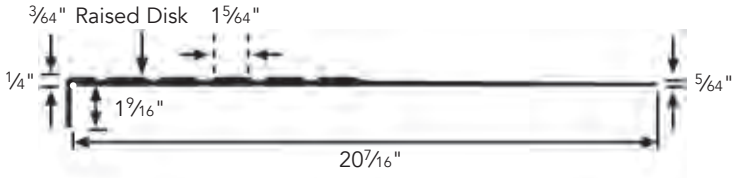
low profile raised circular #92

#92 LOW PROFILE RAISED CIRCULAR DESIGN*

Length:	36" (.91m) to 72" (1.83m)
Depth:	12-1/2" (311.2mm) nominal from inside of nose.
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	9/64" (3.57mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	1.5 lbs (2.24kg per linear meter)



raised circular vantage one-piece with riser #96

#96 RAISED CIRCULAR VANTAGE DESIGN
ONE-PIECE TREAD AND RISER*

Length:	36" (.91m) to 108" (2.73m)
Depth:	20-7/16" (520.7mm) nominal from inside of nose to 5/64" (1.98mm) nominal
Thickness:	1/4" (6.35mm) nominal tread portion, riser tapers
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2.5 lbs (3.73kg per linear meter)

RUBBER STAIR TREADS

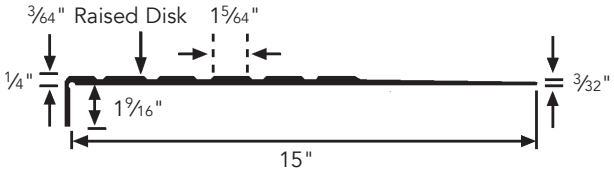
* Rubber inserts can be added to rubber treads #30/31, #60/61, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

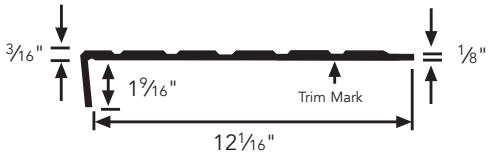
* Abrasive strips can be added to rubber treads #30/31, #60/61, #70/71, #80/81, #92, #93, #94, #95, #96, #97, #98 and #99.

#97

#98

proudly made in the USA





extended length vantage #97

#97 EXTENDED LENGTH VANTAGE DESIGN*

Length:	36" (.91m) to 72" (1.83m)
Depth:	15" (381mm) nominal from inside of nose.
Thickness:	1/4" (6.35mm) tapering to 3/32" (2.41mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

No. per carton:	6
Wt. per linear ft.:	2 lbs (2.98kg per linear meter)

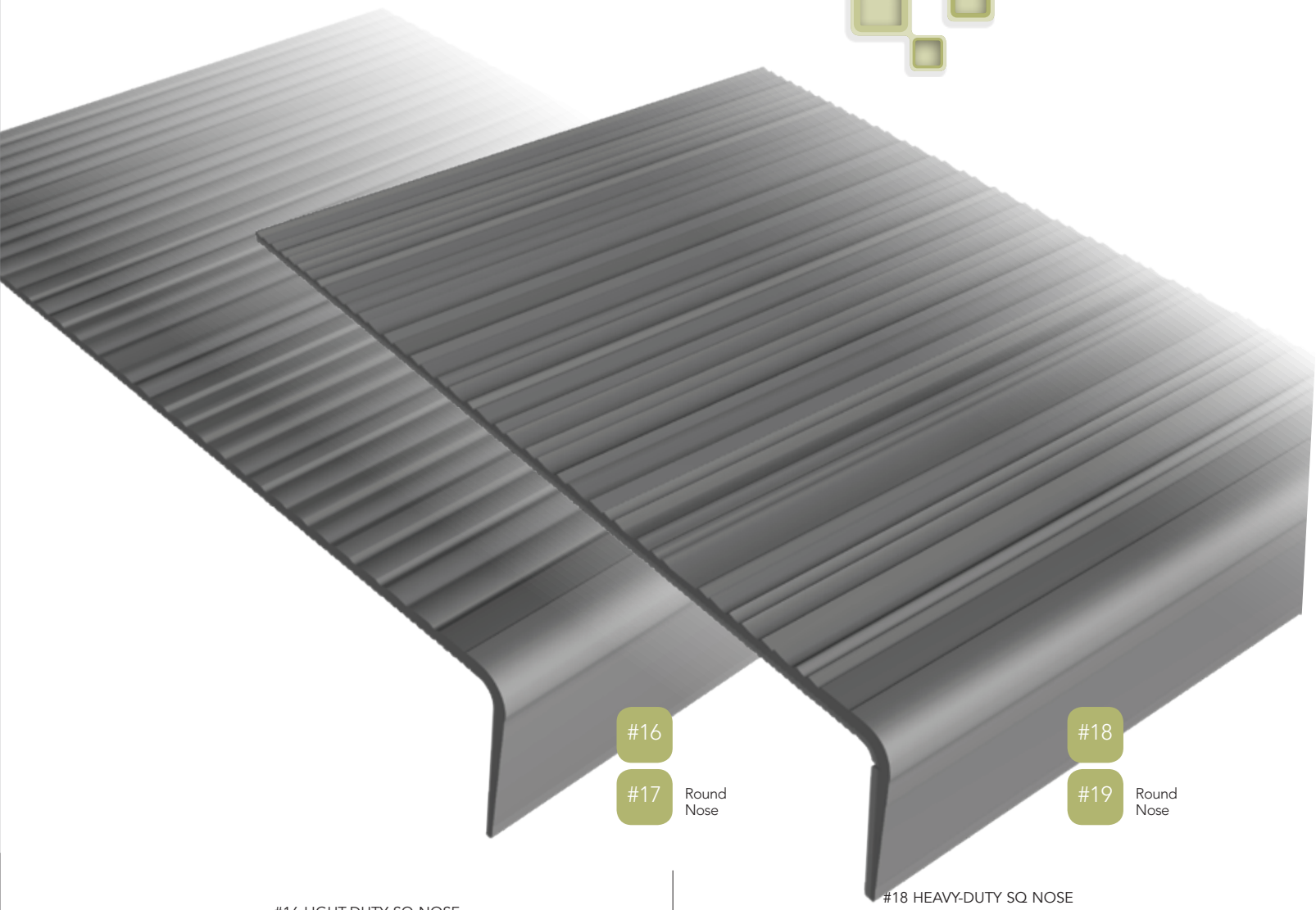
vantage w/o riser #98

#98 VANTAGE PROFILE W/O RISER*

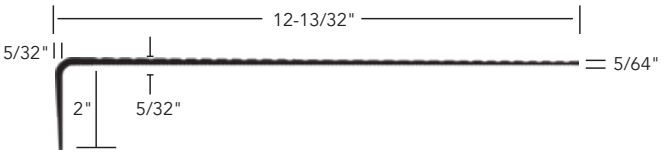
Length:	36" (.91m) to 108" (2.73m)
Depth:	12-1/16" (304.8mm) nominal from inside of nose.
Thickness:	3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	1/8" (3.18mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	Yes

PACKAGING:

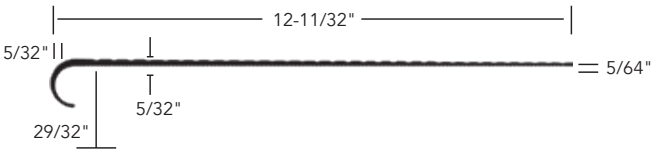
No. per carton:	6 treads per carton up to 72" (1.83m) nominal four treads per carton for lengths greater than six feet
Wt. per linear ft.:	2 lbs (2.98kg per linear meter)



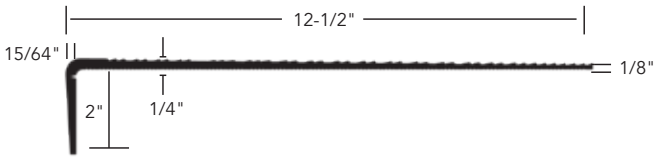
#16 LIGHT-DUTY SQ NOSE



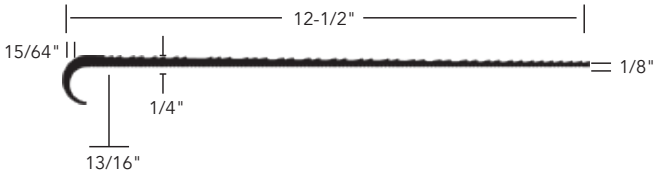
#17 LIGHT-DUTY RD NOSE



#18 HEAVY-DUTY SQ NOSE



#19 HEAVY-DUTY RD NOSE



light-duty rib #16/#17

#16 & #17 – LIGHT-DUTY RIB TREAD

Length:	42" (1.07m), 48" (1.22m) or 72" (1.83m)
Depth:	12-13/32" (315.12mm)
Thickness: (1.984mm)	5/32" (3.96mm) to 5/64"

PACKAGING:

No. per carton:	10
Wt. per ft.:	1.30 lb. (0.59kg per m)

heavy-duty rib #18/#19

#18 & #19 – HEAVY-DUTY RIB TREAD

Length:	42" (1.07m), 48" (1.22m) or 72" (1.83m)
Depth:	12-1/2" (317.5mm)
Thickness: (3.175mm)	1/4" (6.35mm) to 1/8"

PACKAGING:

No. per carton:	6
Wt. per ft.:	1.80 lbs. (0.816kg per m)

WARRANTY

ALL PRODUCTS LIMITED WARRANTY

Roppe provides a Limited Warranty for all products if installed, maintained and used strictly in accordance with Roppe's written instructions and installed with the recommended Roppe Adhesive. Refer to Roppe Product Data Sheets before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance.

It is the Flooring Installer's direct responsibility to inspect and loose lay the flooring in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. Any defective material will be replaced at no charge, if the defect is found prior to installation.

Roppe will not be liable for labor costs for material that is installed with manufacturing imperfections and irregularities. Roppe reserves the right to inspect the manner and quality of installation of its product claimed defective. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision of this Limited Wear Warranty is unenforceable. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product.

Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God.

Products designated as "seconds," "mill run," "non-conforming," not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. Roppe products are not designed for use in or near commercial kitchens. Roppe products are not designed for outdoor installations, unless specifically noted.

Contact Roppe for limitations, exclusions and additional warranty details. Or, visit our website at roppe.com for the most current Product Data Sheets and warranty information.

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Dedicated to protecting life and promoting health in our environments, both at work and home/community.

International Standards & Training Alliance – Craftsmen trained to stress attention to detail, respect for project specifications, and superior workmanship.

National Association of Floor Covering Distributors (NAFCD)

World Floor Covering Association (WFCA)

Floor Covering Installation Contractors Association (FCICA)

Certified Installation Manager Program

Industry Partner – American Society of Interior Designers (ASID)

Industry Partner – International Interior Design Association (IIDA)

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